

5/44

DART AEROSPACE LTD	Work Order:	24631
Description: Lock	Part Number:	D3030-1
Drawing: D3030 rev. A	Qty:	10

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order.	<i>[Signature]</i>	05.10.21	10
2	PURCHASING	Issue P/O: <u>2008850</u> -Possible supplier: Northern Aero Industries -Order P/N B83603-1 -Material: 2024-T351 (QQ-A-225/6) -0.010" max diff. Between 0.525" dim each side -All diameters concentric within 0.005 T.I.R -All dimensions are in inches -Tolerances are per Dart QSI 018 unless otherwise noted Material release note required	<i>[Signature]</i>	05/10/21	10
3	RECEIVING	Receive and Inspect for transit damage Ensure that material release note is attached	<i>[Signature]</i>	05/10/28	10
4	QC	Inspect Level 6	<i>[Signature]</i>	05.12.08	10
5	STORES	Identify and Stock	<i>[Signature]</i>	05/12/08	10
6	EXPEDITING	Close W/O Cost / part	<i>[Signature]</i>	05/12/08	10

- 7.26

Rev	Date	Change	Revised By	Approved
A	01.05.30	New Issue	EC	
B	01.06.08	Removed chemical conversion	EC	<i>[Signature]</i>

RELEASED
01.06.08

UNDER REVIEW
03.06.08
CHECK WITH ENG.

[Signature] 05.12.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

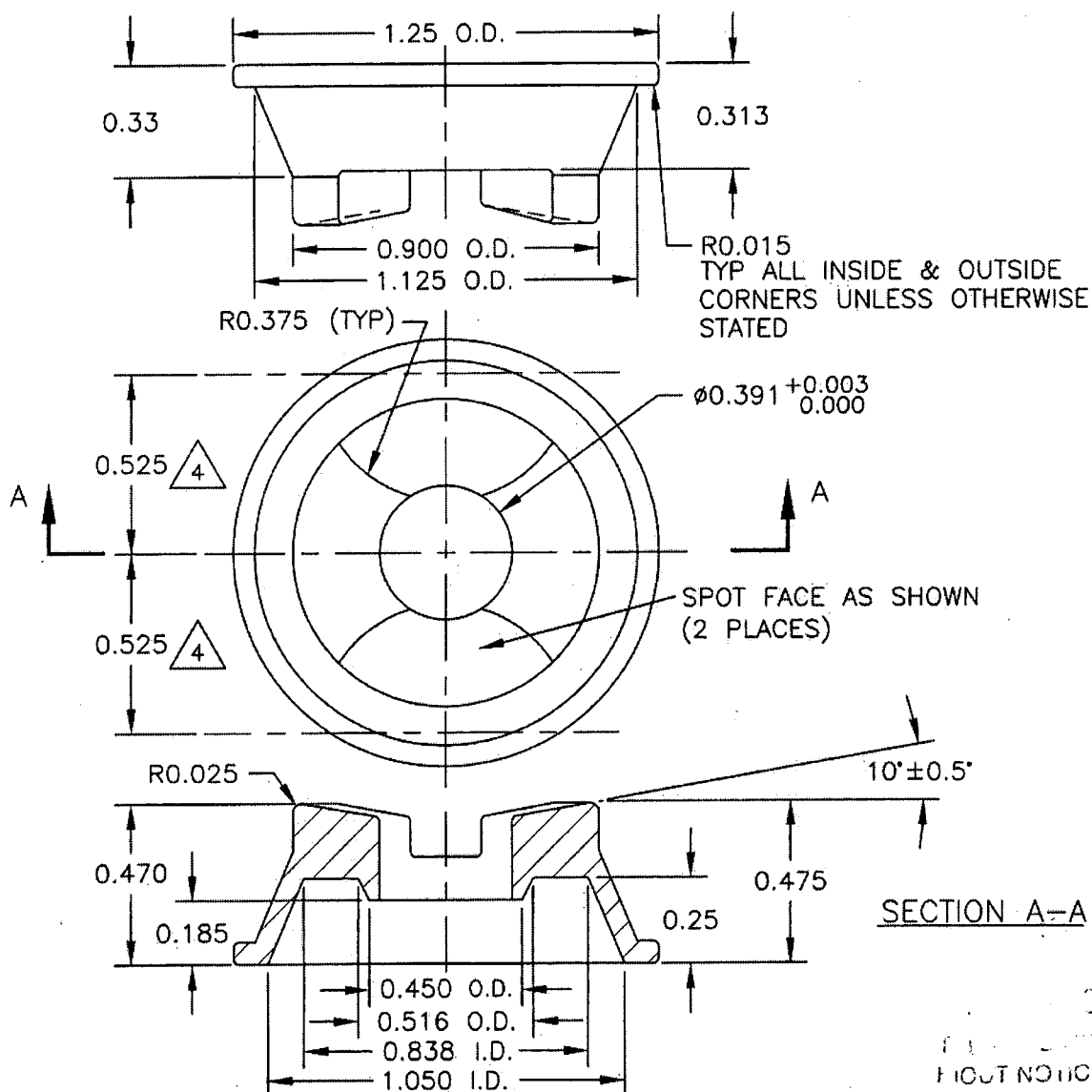
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3030	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE LOCK	SCALE 2:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3030-1:

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES P/N B83603-1
- 2) MATERIAL: 2024-T351 (QQ-A-225/6)
- 3) ALL DIAMETERS CONCENTRIC WITHIN 0.005 T.I.R.
- 4) 0.010 MAX DIFF. BETWEEN 0.525 DIM EACH SIDE.
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER
NO. 24631

RELEASED
01.05.30

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

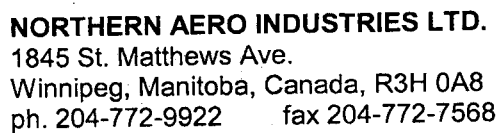
Oct 20, 2005
04:09 pm

Work Order No : 0024631
Project Name : D3030-1
Project For : WK544
Work Order Type : Main
Main WO Number :
House Part Number : D3030-1
Description : Lock
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 10-20-05
Est Finish Date : 11-04-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

[illegible]